

Work Order ID 68027

Tuesday, April 05, 2011 1:21:23 PM



Page 1

Item ID: D3117-1-0980

Accept



Setup Start



Revision ID:

Stop



Item Name:

Start Date: 4/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 4.00




Customer:

Reference:

Run Start



Approvals:

Process Plan: 

Date: 11-04-12

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3117

Rev C

100



Small Fab

0.00

Packaging

Memo

0.00

Packaging

Cut as per dwg D3117

= 7 m-l 11/04/12

110



QC6- Inspect dimensions to drawing

0.00

QC

Memo

0.00

Quality Control

11 04 12 (4)

120



Identify as per dwg & Stock Location: 406

0.00

Packaging

Memo

0.00

Packaging

11/4/12 SP (4)

Work Order ID 68027

Tuesday, April 05, 2011 1:21:23 PM



Page 2

Item ID: D3117-1-0980

Accept



Setup Start



Revision ID:

Stop



Item Name:

Start Date: 4/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
Number Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

4/4/13

MF

11-0442

Picklist Print

Tuesday, April 05, 2011 1:21:29 PM

Page 1

Work Order ID: 68027

Parent Item: D3117-1-0980

Parent Item Name:



Start Date: 4/5/2011

Required Date: 4/11/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 11.04.05 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3117-1		Manufactured	No			100	f	434.6000	8.1666	34.38568			
---------	--	--------------	----	--	--	-----	---	----------	--------	----------	--	--	--



Seal Retainer



m-l 11/04/12
34-38568

Location

Loc Qty

Loc Code

ST422

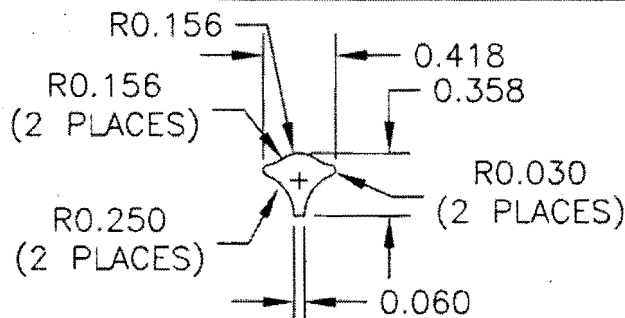
434.6

48145

434.6

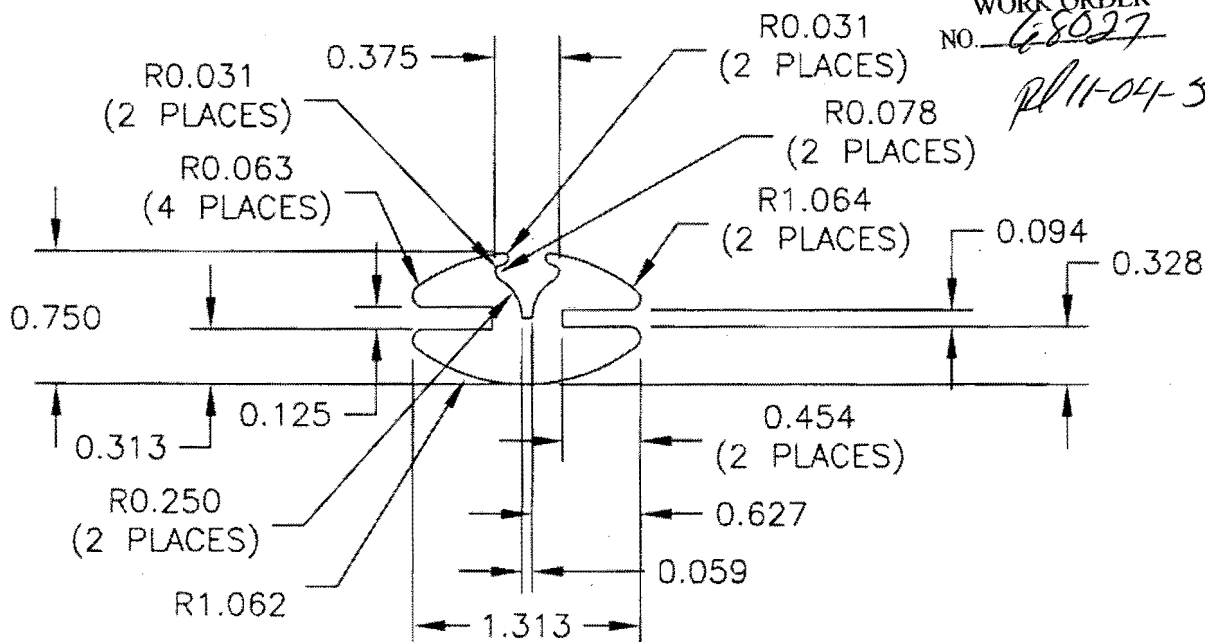


DESIGN DS	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3117	REV. C SHEET 1 OF 1
DATE 05.10.03		TITLE SEAL	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.10.18	UPDATES NOTES	
C	05.10.03	50 DUROMETER WAS 60 DUROMETER	



D3117-3-XXXX SEAL FILLER

REPLACES PREMIER P/N B45-43000-03



D3117-1-XXXX SEAL RETAINER

REPLACES PREMIER P/N B45-43000-01

NOTES

- 1) -XXXX = LENGTH IN INCHES (EG.10" LONG = -0100, 87.5" LONG = -0875)
- 2) MATERIAL: BLACK RUBBER 50 DUROMETER (HARDNESS) NEOPRENE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

RELEASED

05.10.03 *[Signature]*

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 68027

PL11-04-5